

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of  
ALONZO W. BEASLEY, JR.

Serial No: 10/684,639

Examiner: Singh, Arti R.

Filed: October 14, 2003

Art Unit: 1771

Title: MOTOR VEHICLE AIRBAG AND  
FABRIC FOR USE IN SAME

Commissioner for Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

**DECLARATION UNDER 37 CFR 1.131**

Dear Commissioner:

I, the individual whose signature appears below, do hereby declare that:

1. I am an officer of Safety Components Fabric Technologies, Inc., owner of the above patent application by virtue of written assignment from the inventor.

2. This application was filed on October 14, 2003, but claims the benefit of application Serial No. 09/558,766, filed April 26, 2000.

3. I have been advised that all claims of the application have been rejected as being unpatentable over the disclosure of U.S. Patent No. 6,455,449 to Veiga et al. issued on September 24, 2002, and filed on September 3, 1999.

4. The present invention resides in the discovery that urethane-coated airbag fabrics may include a base fabric made from finer denier yarns of alternating deniers which produces a crest and trough pattern on the surface that enhances urethane adhesion.

5. As supported by the factual evidence submitted herewith, the claimed invention was conceived and, on information and belief, was reduced to practice prior to September 3, 1999.

BEST AVAILABLE COPY

6. The originals of Exhibits A through C discussed hereinafter in detail were all prepared prior to September 3, 1999. Actual dates and prospective customer name have been deleted.

7. As evidenced by Exhibit A, a base fabric of 315d warp and alternating fill of 315d and 210d denier was prepared. This fabric was designated style 4934. The first two pages of Exhibit A make up the request from the inventor for a sample of this fabric. Note that the "endues" of the fabric is indicated to be "airbag." The third page of Exhibit A is a "Sample Specification" for this fabric. The fourth page is a "Warping, Processing, Weaving Order and Headend Ticket" (stamped "Air Bag") for this fabric. After the base fabric was made, it was tested as indicated by the "Certificate of Conformance" forming the last two pages of Exhibit A.

8. Exhibit B indicates that another sample of style 4934 was prepared. This base fabric also had 315d warp and alternating fill of 315d and 210d denier. The first page of Exhibit B is a "Sample Specification" for this fabric. The third page is a "Warping, Processing, Weaving Order and Headend Ticket" (stamped "Air Bag") for this fabric. After the base fabric was made, it was tested as indicated by the "Certificate of Conformance" forming the last two pages of Exhibit B.

9. As evidenced by Exhibit C, a base fabric of 420d warp and alternating fill of 420d and 315d denier was prepared. This fabric, designated style 4951, was requested by the document making up the first two pages of Exhibit C. After the base fabric was made, it was tested as indicated by the "Certificate of Conformance" forming the last two pages of Exhibit C.

10. A style 4934 base fabric was sent to the prospective customer (a coater), whereupon a urethane coating was applied. Satisfactory adhesion levels were reported.

11. I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

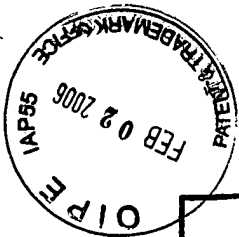
SAFETY COMPONENTS FABRIC TECHNOLOGIES, INC.

Signed: ✓ Shy B Duank

Name: ✓ Stephen B. Duank

Title: ✓ President

Date: ✓ 1-31-05



Under the Paperwork Reduction Act of 1995, no persons are required to respond to a collection of information unless it displays a valid OMB control number.

**STATEMENT UNDER 37 CFR 3.73(b)**

Applicant/Inventor/Owner Alonzo W. Beasley, Jr.

Application No./Patent No.: 10/684,639 Filed/Issue Date: October 14, 2003

Entitled: Motor Vehicle Air Bag and Fabric for Use in Same

Safety Components Fabric Technologies, Inc. corporation  
(Name of Assignee) (Type of Assignee, e.g., corporation, partnership, university, government agency, etc.)

states that it is:

1. ☒ the assignee of the entire right, title, and interest or  
2. ☐ an assignee of less than the entire right, title and interest.  
The extent (by percentage) of its ownership interest is \_\_\_\_\_ %

In the patent application/patent identified above by virtue of either:

A. ☒ An assignment from the inventor(s) of the patent application/patent identified above. The assignment was recorded in the United States Patent and Trademark Office at Reel 010758, Frame 0187, or for which a copy thereof is attached.

OR

B. ☐ A chain of title from the inventor(s), of the patent application/patent identified above, to the current assignee as shown below:

1. From: \_\_\_\_\_ To: \_\_\_\_\_  
The document was recorded in the United States Patent and Trademark Office at Reel \_\_\_\_\_, Frame \_\_\_\_\_, or for which a copy thereof is attached.

2. From: \_\_\_\_\_ To: \_\_\_\_\_  
The document was recorded in the United States Patent and Trademark Office at Reel \_\_\_\_\_, Frame \_\_\_\_\_, or for which a copy thereof is attached.

3. From: \_\_\_\_\_ To: \_\_\_\_\_  
The document was recorded in the United States Patent and Trademark Office at Reel \_\_\_\_\_, Frame \_\_\_\_\_, or for which a copy thereof is attached.

☐ Additional documents in the chain of title are listed on a supplemental sheet.

☐ Copies of assignments or other documents in the chain of title are attached.

(NOTE: A separate copy (i.e., a true copy of the original assignment document(s)) must be submitted to Assignment Division in accordance with 37 CFR Part 3, if the assignment is to be recorded in the records of the USPTO. See MPEP 302.08)

The undersigned (whose title is supplied below) is authorized to act on behalf of the assignee.

Stephen B. Duank  
Signature

Stephen B. Duank  
Printed or Typed Name

President  
Title

1-31-05  
Date

864-240-2678  
Telephone Number

This collection of information is required by 37 CFR 3.73(b). The information is required to obtain or retain a benefit by the public which is to file (and by the USPTO to process) an application. Confidentiality is governed by 35 U.S.C. 122 and 37 CFR 1.11 and 1.14. This collection is estimated to take 12 minutes to complete, including gathering, preparing, and submitting the completed application form to the USPTO. Time will vary depending upon the individual case. Any comments on the amount of time you require to complete this form and/or suggestions for reducing this burden, should be sent to the Chief Information Officer, U.S. Patent and Trademark Office, U.S. Department of Commerce, P.O. Box 1480, Alexandria, VA 22313-1480. DO NOT SEND FEES OR COMPLETED FORMS TO THIS ADDRESS. SEND TO: Commissioner for Patents, P.O. Box 1480, Alexandria, VA 22313-1480.

If you need assistance in completing the form, call 1-800-PTO-9199 and select option 2.

# **EXHIBIT A**

**PROD. REQ. & COST FORM**

TO: FRANCISCO BEDOYA

DATE \_\_\_\_\_

**I. MARKETING**

CUSTOMER: \_\_\_\_\_ CUST. S/N \_\_\_\_\_ C/R# 10-387

SCFTI S/N: 4934-02 WEAVE: Plain ENDUSE: Aib. LEVEL 4

GR. (MIN./NOM.)	FIN. (MIN./NOM.)	YES	NO
ENDS/IN: <u>55</u>	<u>60</u>	WARP SIZE OK	<u>X</u>
PICKS/IN: <u>64</u> <u>54</u> <u>Back</u>	<u>63-65</u>	SPUN YARN TINT	_____
WIDTH: <u>75-76</u>	<u>69.5-70.5</u>	HI. TEN REQD	_____

WARP: 315 / 144 / T-447 AK20 OLD/NEW \_\_\_\_\_

FILL: 315 / 144 / T-447 AK20 (Use Both) (Pick & Pick) AK20 OLD/NEW \_\_\_\_\_

SCFTI PROCESS: <u>210/68/R-20 DVPD Nylon</u>	CUT LENGTH RANGE	<u>500yds.</u>
GREIGE _____	MIN PC. LENGTH	<u>200</u>
HEATSET IN THE GR. _____	SPLICES ALLOWED	<u>400</u>
SCOUR & HEATSET _____	PACKAGING	<u>400</u>
APPLY & FINISH _____		

DESCRIBE FINISH: \_\_\_\_\_ FINISH CODE: 9036

CFM RANGE: N/A CUST. SPEC # TDD DATED: \_\_\_\_\_  
 COPY OF CUST. SPEC ATTACHED \_\_\_\_\_ (TEST REQ. Y/N) (CERT REQ Y/N)  
 DEPT#: \_\_\_\_\_

**II. TECHNICAL**

TYPE LOOM: production MULTIPLE PICKS - YES/NO NO EQUIVALENT PICKS: N/A  
 YARDS PER BEAM: N/A (WARP IN PLANT & NEW YARNS ONLY)

CONST. IN LOOM: REED WIDTH: 41.25 SLEY: 520 OFF LM PICKS: 640

WARP: 315 / 144 / T-447 AK20

FILLING: 315 / 144 / T-447 AK20 Pick and Pick  
 WARP YDS/LB: 14.130 FILLING YDS/LB: 14.130 315 / 144 / T-447 AK20

EST. WARP CONTRACTION: 10%

REMARKS: sample for test

SIGNATURE: \_\_\_\_\_ DATE: \_\_\_\_\_

PROCESSES REQUIRED: (CIRCLE AS APPLICABLE)

PREPARATION	WEAVING	FINISHING	FINAL	TESTING
WINDING	<u>DORNIER</u>	<u>BATCH</u>	<u>SLIT</u>	<u>INTERNAL</u>
TWISTING (IN/OUT)	SULZER	<u>SCOUR</u> - JIG/CONT.	<u>INSPECT</u>	<u>CUST. LOT</u>
WARPING (IN/OUT)		CAN DRY	<u>PACK</u>	NONSTD.
(BLOCK/TRANS.)		CONTACT HT SET SHIP		PPAP
BEAMING/SLASHING		CALENDER/TENTER		ANNUAL
				QUAL.

III. ENGINEERING  
LOOMS/WEAVER: \_\_\_\_\_

OTHER: \_\_\_\_\_

IV. COST DEPARTMENT

DATE FWDED: \_\_\_\_\_

YDS/LOOM  
120 HRS. \_\_\_\_\_

TARGET CONTRIBUTION  
LOOM/WK \_\_\_\_\_ YD \_\_\_\_\_

FAB. WT. \_\_\_\_\_

OZ./SQ. YD. \_\_\_\_\_

COST: \_\_\_\_\_

VAR./YD: \_\_\_\_\_

FX/YD: \_\_\_\_\_

B/E/YD: \_\_\_\_\_

MIN. YD: \_\_\_\_\_

TAR. YD: \_\_\_\_\_

YARN PRICE: \_\_\_\_\_

WARP: \_\_\_\_\_

FILL: \_\_\_\_\_

SPECIAL INSTRUCTIONS: \_\_\_\_\_

DISCLAIMERS/COMMENTS: \_\_\_\_\_

A.

630 D.

has adhesion problem with low Denier before

B.

Run this as Pattern 02.

C.

Pick insertion should BE 1/2 and 1. of two filling  
yarns. den 100.

D.

Low Tenure on warp yarn.

E.

This is dual only

SUBMITTED BY L. B. Bate

DATE: \_\_\_\_\_

APPROVED BY MARKETING MGR. L. B. Bate

DATE: \_\_\_\_\_

APPROVED BY DIR. TECH. SVCS K. Bate

DATE: \_\_\_\_\_

REJ. APPR TECH. SERV. MGR. K. Bate

DATE: \_\_\_\_\_

APPROVED BY MFG. REF. COMM. K. Bate

DATE: \_\_\_\_\_

FORWARD TO: \_\_\_\_\_

OR \_\_\_\_\_

CC:

J. ANDERSON

J. UNDERWOOD

S. DUERK

D. HARVELL

AFETY COMP' - NTS FABRIC  
TECHNOLOGIE, INC.

STYLE M ER LISTING  
Sample by:edification

PAGE:

Style:	W4934-0002-9026		Level:	IV	
Description:	315,210 . 60 x 64 Low Warp tension 8 harness and 6 banks of drop wires, 718 air space reed Dupont t-6.6 nylon Plain PICK AND PICK WITH 2 FILLING YARNS		U/M:	YD	
Fabric:			Status:	ACT	
Weave:			Department no:	10	
			Product code:	89 Airbag - driver uncoated	
			Loom type:	Dornier general	
			Primary customer:	/ VARIOUS	
			Requested by:	L. BEASLEY	
Face:	Either		Reed width:	81.23	
Weave cut (yds):	500 Weave picks/inch: 64.00		Dents/inch:	26.000	
Edges:	Heat slit at loom		Ends/dent:	2	
Type size:	89-44C-48 SOLIDS IN SIZE BOX, 18 STRETCH ON GLASSING		Fley count:	52.000	
Other:	1 end 420/66 dk blue nylon 24 ends drop left side at alasher		No. ends:	4,224	
Warp yarn code:	RWEL1538		Supplier:	ACORDIS INDUSTRIAL FIBERS	
Description:	315/144 T-447 HMT-8 Acordis Scottsboro Nylon				
Twist:	Airbag Beams				
Merge:	None				
Fill yarn code:	RWEL1539		Supplier:	ACORDIS INDUSTRIAL FIBERS	
Description:	315/144 T-447 HMT-8 Acordis Scottsboro Nylon				
Twist:	Airbag Tubes				
Merge:	None				
Packaging:	See final inspection instructions		Roll code:	02	
Grading:	See final inspection instructions		Putup code:	11 Roll Goods	
Purpose:	nylon coating fabric (air bag)		Tare wt:		
Tube size:	See final inspection instructions		CWV code:		
Std wt (yds/lb):	1.59	Width (in):	Min	Est. Finished	Target
Weight (lbs/yd):	0.628	Count (N x P):	75.50	Max	70.00
Allow dev %:	3.00	Wt (oz/syd):	54 x 63		60 x 64
			4.71	4.93	4.93

Comments: As c/r #10-387 var. W4934-01

Current rev: 000

Revision date: 03/25/1999

BY: TK  
original

FILLING YARN #2

RWEL 1618 210/68 R20 T-729 TUBES FROM DUPONT

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1015 (12/97)

(OMS-102.103)



WARPING ORDER

F-1017 11/96

(RE: QMS - 102)

SAFETY COMPONENTS FABRIC TECHNOLOGIES, INC. - DUNEAN PLANT - 80

WARPING, PROCESSING, WEAVING ORDER AND HEADEND TICKET

STYLE: W-4934 EXP.-2 TYPE CLOTH: NYLON COATING AIR BAGS DATE: \_\_\_\_\_

NO. REED DENT ENDS TOTAL  
BEAMS: 1 SPREAD: 81.23" REED: 28.00 DENT: 2 DENTS: 2156" SLEY: 52.00 SHAFTS: 8

DRAW: STRAIGHT WEAVE: PLAIN EST % TYPE DIST. BTWN  
CONT: 8% LOOM: DORNIER BM. HEAD: 81.75"

DEPT.: 10 BODY SELV TOTAL  
ENDS: 4224 ENDS: 1 ENDS: 4225

WEIGHT  
PER YARD: .0001

SELVAGE: \*\* 1 END 420/68 DEN. DARK BLUE NYLON - HEAT SLIT AT LOOM

FILLING A: 315/144/T-447 AKZO SCOTTSBORO NYLON PICKS: 32 WT/YD: .1859  
(14,150)

FILLING B: 210/68/R-20 DUPONT NYLON PICKS: 32 WT/YD: .1305  
(21,250)  
\*INCLUDES 22 DENTS EACH SIDE FOR CATCH CORD, LENO, ETC.

FILLING C: \_\_\_\_\_ PICKS: \_\_\_\_\_ WT/YD: \_\_\_\_\_

WARP A: 315/144/T-447 AKZO SCOTTSBORO NYLON NO. ENDS: 4224 WT/YD: .3245  
NO TINT - NO CUT MARKS (14,150)

WARP B: \*\* ADDED AT SLASHER 24 ENDS FROM LEFT NO. ENDS: \_\_\_\_\_ WT/YD: \_\_\_\_\_  
EDGE AT SLASHER

WARP C: \_\_\_\_\_ NO. ENDS: \_\_\_\_\_ WT/YD: \_\_\_\_\_

WARPING LAYOUT

MAY ALSO BE WARPED AS BELOW:

12 - BMS @ 0 352 0  
SELV. BODY A SELV.

\_\_\_\_\_ - BMS @ \_\_\_\_\_  
SELV. BODY SELV.

\_\_\_\_\_ - BMS @ \_\_\_\_\_  
SELV. BODY A SELV.

\_\_\_\_\_ - BMS @ \_\_\_\_\_  
SELV. BODY SELV.

\_\_\_\_\_ - BMS @ \_\_\_\_\_  
SELV. BODY SELV.

\_\_\_\_\_ - BMS @ \_\_\_\_\_  
SELV. BODY SELV.

FOR HEADEND TICKET:  
GREIGE EST. ACT. % GROUND OVERALL  
WIDTH \_\_\_\_\_ WEIGHT \_\_\_\_\_ CONT \_\_\_\_\_ COUNT \_\_\_\_\_ COUNT: \_\_\_\_\_

ISSUED BY: FRANCISCO BEDOYA Francisco Bedoya DATE: \_\_\_\_\_

COPIES BY: BURTON, REESE, HALEY, HAVER, B. JAMES, D. ROBBINS, WEAVE ROOM, J. GLENN  
D-10 R. DEATHERAGE (3), FRANCISCO BEDOYA (3) D-10

## CERTIFICATE OF CONFORMANCE

PAGE 1 OF 2

MANUFACTURER: Safety Components Fabric Tech. Inc.  
Dunsm Plant  
Greenville, SC

TEST CONDITIONS: 72°F / 65% R.H.

CUSTOMER ID:

3/5/20

MATERIAL: W4934-02-9026

LOT: 20699

TEST DATE:

SPECIFICATION: TBD

Place No. Sample No.	8661T			Specification Requirement	UNIT OF MEASURE	TEST PROCEDURES
GRAB TENSILE WARP	427	0	0	Min:	Pounds	ASTM-D-5034
FILLING	389	0	0	Min:	Pounds	ASTM-D-5034
ELONGATION WARP	42	0	0	Min: Max:	Percent	ASTM-D-5034
FILLING	44	0	0	Min: Max:	Percent	ASTM-D-5034
TONGUE TEAR WARP	27	0	0	Min:	Pounds	ASTM-D-2261
FILLING	26	0	0	Min:	Pounds	ASTM-D-2261
TRAPEZOID TEAR WARP	0	0	0	Min:	Pounds	ASTM-D-4533
FILLING	0	0	0	Min:	Pounds	ASTM-D-4533
SHRINKAGE WARP	1.56	0.00	0.00	Max:	Percent	1 HR @ 300 F
FILLING	0.00	0.00	0.00	Max:	Percent	1 HR @ 300 F
FLAMMABILITY	0.0	0.0	0.0	Max:	IN/MIN	FMSS-302
DOB				Max:	Percent	
BIAS				Max:	Percent	
WEIGHT	5.14	0.00	0.00	Min: Max:	oz/YD2	ASTM-D-3776
WIDTH	70.0	0.0	0.0	Min: Max:	INCHES	ASTM-D-3774
ENDS	59.4	0.0	0.0	Min: Max:	EPI	ASTM-D-3775
PICKS	63.4	0.0	0.0	Min: Max:	PPI	ASTM-D-3775
BOBY THICKNESS	.010	0.000	0.000	Min: Max:	Inches	ASTM-D-1777
DYNAMIC AIR PERM ADAP				Min: Max:	m/sec	T.B.D.
EXFONENT				Min: Max:		T.B.D.

Lot: 20699

Page 2 of 2

Material: W4934-02-9026

Piece No. Sample No.	66617			Specification Requirement	UNIT OF MEASURE	TEST PROCEDURES
MULLIN BURST NET				Min:	PSI	ASTM-D-3786
PH	7.5			Min: Max:	pH units	PTM 191
EXTRACTABLES (%)	.2			Max:	Percent	JPS 701
DYE STAIN	5			Min: 4	AATOC CROCK UNITS	JPS 701
AIR PERMEABILITY	0.00	0.00	0.00	Min: Max:	CFM	ASTM-D-737
CANTILEVER STIFFNESS HARP	0.0	0.0	0.0	Min: Max:	NS/CM2	ASTM-D-4032
FILL	0.0	0.0	0.0	Min: Max:	NS/CM2	ASTM-D-4032
CIRCULAR BEND HARP	.700	0.000	0.000	Min: Max:	Pounds	ASTM 4032
FILL	.700	0.000	0.000	Min: Max:	Pounds	ASTM 4032

I certify that the above tests were performed under my supervision in accordance with specification test requirements and that the reported test results are true, valid, and applicable to the samples tested. Test results as shown are within the acceptance limits for the parameters of the above material specifications except as noted with an asterisk (\*).

ROBERT H. HOLCOMBE LAB DIRECTOR  
(864) 240-2624

F-1065 (5/96)

[NI-2021]

THIS REPORT MAY NOT BE REPRODUCED EXCEPT IN TOTAL WITHOUT THE  
PERMISSION OF THE ORIGINATOR.

INFORMATION ONLY

## **EXHIBIT B**

NETY COMPC VTS FABRIC  
TECHNOLOGIES, INC.

STYLE NO. IN LISTING  
Sample by classification

style: W4934-0003-9036

Level: IV

description:	315 60 x 64 Accordis	U/M:	YD
abric:	Low Warp tension		
ave:	8 harness and 6 banks of drop wires. 710 air space reed		
	Dupont t-6.6 nylon		
	Plain PICK AND PICK WITH 2 FILLING YARDS		
	WEAVE 3 LOTS		
acc:	Siber		
ave cut (yds):	200	Weave picks/inch:	64.00
dges:	Heat slit at loom		
790 size:	BF-44C-48 SOLIDS IN SIZE BOX, 18 STRETCH ON SLASHING		
ther:	1 end 420/60 dk. blue nylon 24 ends from left side at slasher		

Status: ACT  
Department no: 10  
Product code: 89 Airbag - driver uncoated  
Loom type: Dornier general  
Primary customer:  
Requested by: L. BEASLEY

Reed width: 81.23  
Dents/inch: 26.000  
Reeds/dent: 2  
Sley count: 52.000  
No. ends: 4,224

arp yarn code: RMUL1538 Supplier: ACCORDIS INDUSTRIAL FIBRES  
description: 315/144 T-447 HRT-8 Accordis Scottaboro Nylon

wist: Airbag Beams  
erge: None

111 yarn code: RMUL1539 Supplier: ACCORDIS INDUSTRIAL FIBRES  
description: 315/144 T-447 HRT-8 Accordis Scottaboro Nylon  
wist: Airbag Tubes  
erge: None

ackaging: See final inspection instructions  
rading: See final inspection instructions  
urpose: nylon coating fabric (Air bag)  
ube size: See final inspection instructions

Roll code: 02  
Packing code: 11 Roll Goods  
Tare wt:  
CWM code:

td wt (yds/lb):	Width (in):	Count (W x P):	Wt (oz/syd):	Est. Off Loom		Est. Finished	
				Min	Max	Min	Max
1.59	75.50	54 x 63	4.71	75.50	76.00	69.50	70.50
0.628	56 x 65	55 x 64	4.71	56 x 65	55 x 64	58 x 62	60 x 64
3.00	4.71	4.71	4.71	4.71	4.71	4.93	4.93

Comments: As c/r 810-407 as W4934-02

Current rev: 000

Revision date: 08/10/1999 By: TK

FILLING YARD 92

RMUL 0051 210/72 T-447 HRT TUBES FROM ACCORDIS, 100% NYLON

ORIGINAL

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015 (12/97)

(QJ-102,103)

WARPING ORDER

F-1017 11/86

(RE: QMS - 102)

SAFETY COMPONENTS FABRIC TECHNOLOGIES, INC. - DUNEAN PLANT - 80

WARPING, PROCESSING, WEAVING ORDER AND HEADEND TICKET

STYLE: W-4934 EXP.-3 TYPE CLOTH: NYLON COATING AIR BAGS DATE: \_\_\_\_\_

NO. REED DENT ENDS TOTAL  
BEAMS: 1 SPREAD: 81.23" REED: 28.00 DENT: 2 DENTS: 2158" SLEY: 52.00 SHAFTS: 8

DRAW: STRAIGHT WEAVE: PLAIN EST % TYPE DIST. BTWN  
BODY CONT: 8% LOOM: DORNIER BM. HEAD: 81.75"  
DEPT.: 10 ENDS: 4224 SELV ENDS: 1 TOTAL ENDS: 4225  
WEIGHT PER YARD: .0001

SELVAGE: \*\* 1 END 420/88 DEN. DARK BLUE NYLON - HEAT SLIT AT LOOM

FILLING A: 315/144/T-447 AKZO SCOTTSBORO NYLON PICKS: 32 WT/YD: .1858  
(14,150)

FILLING B: 210/72/R-20 ACORDIS 100% T-447 HRT FROM AKZO PICKS: 32 WT/YD: .1306  
\*INCLUDES 22 DENTS EACH SIDE FOR CATCH CORD,LENO,ETC. (21,250)

FILLING C: \_\_\_\_\_ PICKS: \_\_\_\_\_ WT/YD: \_\_\_\_\_

WARP A: 315/144/T-447 AKZO SCOTTSBORO NYLON NO. ENDS: 4224 WT/YD: .3246  
NO TINT - NO CUT MARKS (14,150)

WARP B: \*\* ADDED AT SLASHER 24 ENDS FROM LEFT NO. ENDS: \_\_\_\_\_ WT/YD: \_\_\_\_\_  
EDGE AT SLASHER

WARP C: \_\_\_\_\_ NO. ENDS: \_\_\_\_\_ WT/YD: \_\_\_\_\_

WARPING LAYOUT

MAY ALSO BE WARPED AS BELOW

12 - BMS @ 0 352 0  
SELV. BODY A SELV.

- BMS @ \_\_\_\_\_  
SELV. BODY A SELV.

- BMS @ \_\_\_\_\_  
SELV. BODY SELV.

- BMS @ \_\_\_\_\_  
SELV. BODY SELV.

- BMS @ \_\_\_\_\_  
SELV. BODY SELV.

- BMS @ \_\_\_\_\_  
SELV. BODY SELV.

FOR HEADEND TICKET:  
GREIGE EST. ACT.% GROUND OVERALL  
WIDTH WEIGHT CONT COUNT COUNT:

ISSUED BY: FRANCISCO BEDOYA Francisco DATE: \_\_\_\_\_

cc: BEAUFY, BURTON, REESE, HALEY, HAYER, B. JAMES, D. ROBBINS, WEAVE ROOM, J. GLENN  
D-10 R. DEATHERAGE (3), FRANCISCO BEDOYA (3) D-10

# CERTIFICATE OF CONFORMANCE

PAGE 1 OF 2

MANUFACTURER: Safety Components Fabric Tech. Inc.  
Duncan Plant  
Greenville, SC

TEST CONDITIONS: 72°F / 65% R.H.

CUSTOMER ID:

## INFORMATION ONLY

MATERIAL: W4934-01-9026

LOT: 21138

TEST DATE:

SPECIFICATION: TBD

Place No. Sample No.	17530	17540		Specification Requirement	UNIT OF MEASURE	TEST PROCEDURES
GRAB TENSILE WARP	450	442	0	Min:	Pounds	ASTM-D-5034
FILLING	379	389	0	Min:	Pounds	ASTM-D-5034
ELONGATION WARP	38	38	0	Min: Max:	Percent	ASTM-D-5034
FILLING	39*	40*	0	Min: Max:	Percent	ASTM-D-5034
TONGUE TEAR WARP	28	27	0	Min:	Pounds	ASTM-D-2261
FILLING	27	27	0	Min:	Pounds	ASTM-D-2261
TRAPEZOID TEAR WARP	0	0	0	Min:	Pounds	ASTM-D-4533
FILLING	0	0	0	Min:	Pounds	ASTM-D-4533
SHRINKAGE WARP	1.56	1.56	0.00	Max:	Percent	1 HR @ 300 F
FILLING	.31	.31	0.00	Max:	Percent	1 HR @ 300 F
FLAMMABILITY	0.0	0.0	0.0	Max:	IN/MIN	FWVSS-302
BOB	.31	.50		Max:	Percent	
BIAS	.75	.75		Max:	Percent	
WEIGHT	5.02	4.99	0.00	Min: Max:	OZ/YD2	ASTM-D-3776
WIDTH	70.5	71.0	0.0	Min: Max:	INCHES	ASTM-D-3774
ENDS	58.3	58.3	0.0	Min: Max:	EPI	ASTM-D-3775
PICKS	62.6	62.5	0.0	Min: Max:	PPI	ASTM-D-3775
BODY THICKNESS	.010	.010	0.000	Min: Max:	Inches	ASTM-D-1777
DYNAMIC AIR PERM ADAP				Min: Max:	cm/sec	T.B.D.
EXPOSURE				Min: Max:		T.B.D.

Material: W4934-03-9026

lot: 21138

Piece No. Sample No.	17530	17540		Specification Requirement	UNIT OF MEASURE	TEST PROCEDURES
HOLLOW BURST TEST				Min:	PSI	ASTM-D-3786
pH	7.1	6.8		Min: Max:	pH units	FTM 191
EXTRACTABLES (%)	.5	.6		Max:	Percent	JPS 701
DYE STAIN	5	5		Min: 4	AAPCC CHECK UNITS	JPS 701
AIR PERMEABILITY	2.04	2.00	0.00	Min: Max:	CFM	ASTM-D-737
CANTILEVER STIFFNESS WARP	0.0	0.0	0.0	Min: Max:	MG/CM2	ASTM-D-4032
FILL	0.0	0.0	0.0	Min: Max:	MG/CM2	ASTM-D-4032
CIRCULAR BEND WARP	.800	.800	0.000	Min: Max:	Pounds	ASTM 4032
FILL	.800	.800	0.000	Min: Max:	Pounds	ASTM 4032

I certify that the above tests were performed under my supervision in accordance with specification test requirements and that the reported test results are true, valid, and applicable to the samples tested. Test results as shown are within the acceptance limits for the parameters of the above material specifications except as noted with an asterisk (\*).

ROBERT M. HOLCOMBE LAB DIRECTOR  
(864) 240-2624

7-1065 (5/96)

[WI-2021]

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**INFORMATION ONLY**



## **EXHIBIT C**

PROD. REQ. & COST FORM

DATE

TO: FRANCISCO BEDOYA

I. MARKETING

CUSTOMER:

CUST. S/N

C/R# 10-386

SCFTI S/N:

28355

WEAVE:

Plain

ENDUSE:

fishes

LEVEL

4

GR. (MIN./NOM.)  
ENDS/IN: 41-43  
PICKS/IN: 48-50  
WIDTH: 69.5-70.5

FIN. (MIN./NOM.)  
44-  
49  
65-66

WARP SIZE OK YES NO  
SPUN YARN TINT  
HI. TEN REQD

WARP: 420/68/R20 Nylon Dupont T743

OLD/NEW

FILL: 420/68/1220 Nylon Dupont T743 (1/2)  
315/96/R20 Nylon Dupont T729 (1/2)

OLD/NEW

SCFTI PROCESS:

GREIGE

HEATSET IN THE GR.

SCOUR & HEATSET

APPLY & FINISH

CUT LENGTH RANGE  
MIN PC. LENGTH  
SPICES ALLOWED  
PACKAGING

500  
200  
yes  
5.5 gird tube

Wrapped in clear plastic  
FINISH CODE: 9026

DESCRIBE FINISH:

CFM RANGE: NA

CUST. SPEC #

TBD

DATED:

COPY OF CUST. SPEC ATTACHED

(TEST REQ. Y/N)

(CERT REQ Y/N)

DEPT#:

10

II. TECHNICAL

TYPE LOOM:

Power

MULTIPLE PICKS - YES/NO

EQUIVALENT PICKS: 1/2

YARDS PER BEAM:

N/A

(WARP IN PLANT & NEW YARNS ONLY)

CONST. IN LOOM:

REED WIDTH: 74.60"

SLEY: 400

OFF LM PICKS: 490

WARP:

420/68/R20 Nylon Dupont T-743

FILLING:

420/68/1220 Nylon Dupont T-729

Pick and piece

WARP YDS/LB: 10.600

FILLING YDS/LB: 10.600: 4504, N/A: 2.1

EST. WARP CONTRACTION:

490

REMARKS:

sample test

SIGNATURE:

Rami

DATE: 5-21-99

PROCESSES REQUIRED: (CIRCLE AS APPLICABLE)

PREPARATION

WINDING

TWISTING (IN/OUT)

WARPING (IN/OUT)

(BLOCK/TRANS.)

BEAMING/SLASHING

WEAVING

DORNIER

SULZER

FINISHING

BATCH

SCOUR - JIG/CONT.

CAN DRY

CONTACT HT SET SHIP

CALENDER/TENTER

FINAL

SLIT

INSPECT

PACK

TESTING

INTERNAL

CUST. LOT

NONSTD.

PPAP

ANNUAL

QUAL.

III. ENGINEERING  
LOOMS/WEAVER: \_\_\_\_\_

OTHER: \_\_\_\_\_

DATE FWDED: \_\_\_\_\_

IV. COST DEPARTMENT

YDS/LOOM  
120 HRS. \_\_\_\_\_

TARGET CONTRIBUTION  
LOOM/WK \_\_\_\_\_ YD \_\_\_\_\_

FAB. WT. \_\_\_\_\_

OZ./SQ. YD. \_\_\_\_\_

COST: \_\_\_\_\_

VAR./YD: \_\_\_\_\_

FX/YD: \_\_\_\_\_

B/E/YD: \_\_\_\_\_

MIN. YD: \_\_\_\_\_

TAR. YD: \_\_\_\_\_

YARN PRICE: \_\_\_\_\_

WARP: \_\_\_\_\_

FILL: \_\_\_\_\_

SPECIAL INSTRUCTIONS: \_\_\_\_\_

DISCLAIMERS/COMMENTS:

- A) Uphave adhesion values below 630d are  
very low. Trial evaluation by making surface  
rougher with two different abrasives should  
provide better surface adhesion.
- B) If successful would consist in warp  
and fill.

SUBMITTED BY J. H. Schenck

DATE: \_\_\_\_\_

APPROVED BY MARKETING MGR. L. B. G. Schenck

DATE: \_\_\_\_\_

APPROVED BY DIR. TECH. SVCS K. Bates

DATE: \_\_\_\_\_

REJ. APPR TECH. SERV. MGR. K. Bates

DATE: \_\_\_\_\_

APPROVED BY MFG. REF. COMM. K. Bates

DATE: \_\_\_\_\_

FORWARD TO: \_\_\_\_\_

OR \_\_\_\_\_

CC: \_\_\_\_\_

J. ANDERSON  
J. UNDERWOOD

S. DUERK  
D. HARVELL

(RE: OMS-102)

CERTIFICATE OF CONFORMANCE

MANUFACTURER: Safety Components Fabric Tech. Inc.  
Dunbar Plant  
Greenville, SC

TEST CONDITIONS: 72°F / 65% R.H.

CUSTOMER ID:

MATERIAL: W4951-01-9026

LOT: 20701

TEST DATE:

SPECIFICATION: TBD

Place No. Sample No.	8619T			Specification Requirement	UNIT OF MEASURE	TEST PROCEDURES
GRAB TENSILE WARP	430	0	0	Min:	Pounds	ASTM-D-5034
FILLING	424	0	0	Min:	Pounds	ASTM-D-5034
ELONGATION WARP	34	0	0	Min: Max:	Percent	ASTM-D-5034
FILLING	43	0	0	Min: Max:	Percent	ASTM-D-5034
TORSION TEAR WARP	47	0	0	Min:	Pounds	ASTM-D-2261
FILLING	41	0	0	Min:	Pounds	ASTM-D-2261
TRAPEZOID TEAR WARP	0	0	0	Min:	Pounds	ASTM-D-4533
FILLING	0	0	0	Min:	Pounds	ASTM-D-4533
SHRINKAGE WARP	1.25	0.00	0.00	Max:	Percent	1 HR @ 300 F
FILLING	0.00	0.00	0.00	Max:	Percent	1 HR @ 300 F
FLAMMABILITY	0.0	0.0	0.0	Max:	IN/MIN	FW98-302
BOW	.56			Max:	Percent	
BIAS	.50			Max:	Percent	
WEIGHT	5.10	0.00	0.00	Min: Max:	OS/YD2	ASTM-D-3776
WIDTH	66.0	0.0	0.0	Min: Max:	INCHES	ASTM-D-3774
ENDS	44.5	0.0	0.0	Min: Max:	NPI	ASTM-D-3775
PICKS	48.3	0.0	0.0	Min: Max:	PPI	ASTM-D-3775
BODY THICKNESS	.012	0.000	0.000	Min: Max:	Inches	ASTM-D-1777
DYNAMIC AIR PERM ADAP				Min: Max:	mm/sec	T.B.D.
EXFONENT				Min: Max:		T.B.D.

Material: W4951-01-9026

lot: 20701

Page 2 of 2

Piece No. Sample No.	86197			Specification Requirement	UNIT OF MEASURE	TEST PROCEDURES
HULLER BURST TEST				Min:	PSI	ASTM-D-3786
pH	7.0			Min: Max:	pH units	FTM 191
EXTRACTABLES (%)	.5			Max:	Percent	JPS 701
DYE STAIN	5			Min: 4	AATCC CROCK UNITS	JPS 701
AIR PERMEABILITY	6.04	0.00	0.00	Min: Max:	CFM	ASTM-D-737
CANTILEVER STIFFNESS WARP	0.0	0.0	0.0	Min: Max:	MG/CM2	ASTM-D-4032
FILL	0.0	0.0	0.0	Min: Max:	MG/CM2	ASTM-D-4032
CIRCULAR BEND WARP	0.000	0.000	0.000	Min: Max:	Pounds	ASTM 4032
FILL	0.000	0.000	0.000	Min: Max:	Pounds	ASTM 4032

I certify that the above tests were performed under my supervision in accordance with specification test requirements and that the reported test results are true, valid, and applicable to the samples tested. Test results as shown are within the acceptance limits for the parameters of the above material specifications except as noted with an asterisk (\*).

ROBERT E. BELCONER LAB DIRECTOR  
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